

Insulation Coupler/Reducer Type 1

Insulation kit for insulating connections of all Flexalen® pre-insulated pipe systems made in the field



Design

- Shrinkable sleeves
- 2K PUR set
- Shrinkable socket with mastic inside
- (weldable) Ventilation plug



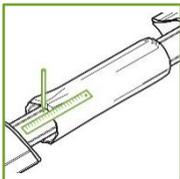
Required Tools

- Cleaner
- Tissues
- Emery cloth
- Gas burner
- Tent (depending on weather conditions)

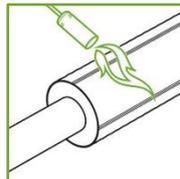
Application Instruction

Application conditions and pipe preparation

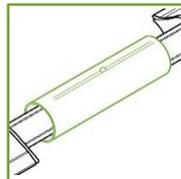
- Ambient temperature: +5 to +40°C
 - No rainy or windy (≥ 3 bfr / 3.4-5.4 m/s) weather conditions
 - Service pipe and casing pipe are free from dirt and condensation
- } use a tent to create correct conditions if not already given



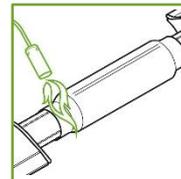
01. Mark the length of the shrinkable socket on the casing pipe. The minimum overlap should be 75mm. Clean casing pipe and grind with emery cloth.



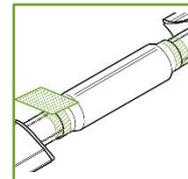
02. Activate casing pipe with a quick "hard" flame (NOT applicable for Flexalen® 600 / 600 SL / 600 FP casing pipe).



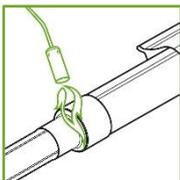
03. Unpack shrinkable socket and center it over the joint. Make sure that the foaming hole is on top.



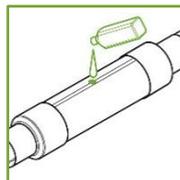
04. Shrink the casing at both ends, with a soft yellow flame. Afterwards, the surface of the shrinkable socket should be soft, not burnt.



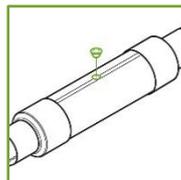
05. Grind shrinkable socket with emery cloth.



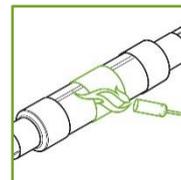
06. Unpack sleeves and center them right above each edge transition shrinkable socket/casing pipe. Shrink it with a soft yellow flame from the middle towards the edges.



07. Mix the 2K PU liquid components and shake mixture (time depending on temperature). Pour the foam in the pre-drilled foaming hole of the shrinkable socket.



08. Mount the ventilation plug. Let the foam react (at least 20min). Then remove the lip from the plug.



09. Grind the socket around the foaming hole / plug. Center a sleeve above it and shrink it with a soft yellow flame from the middle towards the edges.

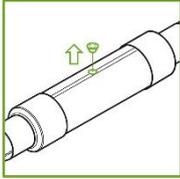
Note: Let the socket cool down (hand warm) before starting with foaming process.

Attention: if weldable plug is used proceed with step 10 on the next page

Disclaimer

All recommendations and information provided on this data sheet are based on our knowledge and experience. Product specifications are intended as guidelines. Since conditions of service are beyond our control, users must satisfy themselves that products are suitable for the intended use. No guarantee or warranty is given or implied or that any use of products will not infringe rights belonging to other parties. We reserve the right to change product design and properties without notification.

FOR WELDABLE VENTILATION PLUG PROCEED WITH THE INSTRUCTIONS BELOW, AFTER COMPLETING STEP 8:



10. When the foam has hardened, remove the ventilation plug.
Attention: Do not damage the edge of the hole.

Remove the remaining foam and grind the area around the foaming hole (approx. Ø100mm).



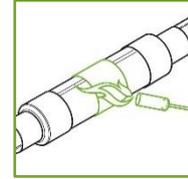
11. Screw the welding plug onto the handle of the heating element to 250°C +/- 10°C. With a light pressure both joint and welding plug are heated at the same time.



12. When heating lips appear (approx. 1mm) on both the socket and the welding plug remove welding mirror. Press the welding plug (with care) into the foaming hole until welding lips appear on the socket and the plug.



13. After approx. 1 minute the handle can be removed and the welding plug is mounted.



14. Grind the socket around the foaming hole / plug. Center a sleeve above it and shrink it with a soft yellow flame from the middle towards the edges.